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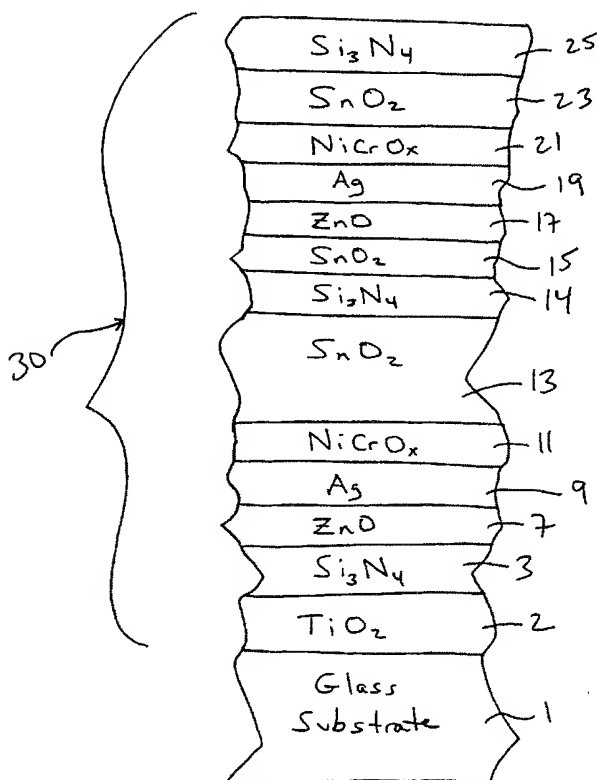
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(54) Title: COATED ARTICLE WITH LOW-E COATING INCLUDING TIN OXIDE INTERLAYER



(57) Abstract: A coated article is provided which may be heat treated (e.g., thermally tempered) in certain instances. In certain example embodiments, an interlayer of or including a metal oxide such as tin oxide is provided under an infrared (IR) reflecting layer so as to be located between respective layers comprising silicon nitride and zinc oxide. It has been found that the use of such a tin oxide inclusive interlayer results in significantly improved mechanical durability, thermal stability and/or haze characteristics.

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## TITLE OF THE INVENTION

COATED ARTICLE WITH LOW-E COATING INCLUDING TIN OXIDE  
INTERLAYER

[0001] This invention relates to a coated article including a low-E coating. In certain example embodiments, an interlayer comprising tin oxide or the like may be provided under an infrared (IR) reflecting layer and in particular between respective layers comprising silicon nitride and zinc oxide. In certain example embodiments, the coated article may be heat treated (e.g., thermally tempered, heat bent and/or heat strengthened). Coated articles according to certain example embodiments of this invention may be used in the context of insulating glass (IG) window units, vehicle windows, other types of windows, or in any other suitable application.

## BACKGROUND OF THE INVENTION

[0002] Coated articles are known in the art for use in window applications such as insulating glass (IG) window units, vehicle windows, and/or the like. It is known that in certain instances, it is desirable to heat treat (e.g., thermally temper, heat bend and/or heat strengthen) such coated articles for purposes of tempering, bending, or the like in certain example instances.

[0003] In certain situations, designers of coated articles often strive for a combination of high visible transmission, substantially neutral color, low emissivity (or emittance), and low sheet resistance ( $R_s$ ). High visible transmission for example may permit coated articles to be more desirable in certain window applications, whereas low-emissivity (low-E) and low sheet resistance characteristics permit such coated articles to block significant amounts of IR radiation so as to reduce for example undesirable heating of vehicle or building interiors.

[0004] However, heat treatment of coated articles typically requires use of temperature(s) of at least 580 degrees C, more preferably of at least about 600 degrees C and still more preferably of at least 620 degrees C. The use of such high temperatures (e.g., for 5-10 minutes or more) often causes coatings to break down and/or causes one or more of the aforesaid desirable characteristics to significantly

deteriorate in an undesirable manner. Those in the art strive for heat treatability in certain applications, coupled with acceptable optical and solar characteristics.

[0005] Consider the following heat treatable coated article with the below-listed layer stack, where the layers are listed in order from the 6 mm thick clear glass substrate outwardly.

Layer	Thickness (Å)
Glass Substrate	
TiO <sub>2</sub>	33.1
Si <sub>3</sub> N <sub>4</sub>	110
ZnO	100
Ag	107
NiCrO <sub>x</sub>	36.5
SnO <sub>2</sub>	482.7
Si <sub>3</sub> N <sub>4</sub>	110
ZnO	100
Ag	159.5
NiCrO <sub>x</sub>	36.5
SnO <sub>2</sub>	100
Si <sub>3</sub> N <sub>4</sub>	193.4

[0006] While the aforesaid coated article is heat treatable, there is room for improvement with regard to thermal stability. For example, as shown in Figs. 2-5, lengthy heat treatments at high temperatures tend to cause this coated article to suffer significant drops in visible transmission, significant changes in certain color value(s), and significant increases in sheet resistance ( $R_s$ ). There is room for improvement in one or more of these respects.

[0007] Additionally, the aforesaid coated article is susceptible to scratching in certain instances, and is also sometimes characterized by high haze values following heat treatment.

[0008] In view of the above, it will be apparent to those skilled in the art that there exists a need for coated articles which are capable of realizing (a) improved thermal stability with regard to visible transmission, color, emissivity (or emittance), and/or sheet resistance ( $R_s$ ); (b) improved mechanical durability such as scratch resistance; and/or (c) improved haze characteristics. In certain example embodiments, it may be desired that one or all of these characteristics can be achieved.

## BRIEF SUMMARY OF EXAMPLE EMBODIMENTS OF THE INVENTION

[0009] In certain example embodiments of this invention, an interlayer comprising tin oxide is provided under an infrared (IR) reflecting layer so as to be located between respective layers comprising silicon nitride and zinc oxide.

[0010] Unexpectedly, it has been found that the use of such a tin oxide inclusive interlayer (or adhesion layer) results in significantly improved thermal stability, mechanical durability (e.g., scratch resistance), and haze characteristics.

[0011] For example, with regard to thermal stability, it has been found that the use of such a tin oxide inclusive interlayer results in a coated article which is capable of realizing one or more of: (a) less visible transmission shift due to heat treatment, (b) higher visible transmission following heat treatment; (c) less shifting of certain color value(s) due to heat treatment, (d) substantially neutral coloration following heat treatment; (e) more stable, or even decreasing, sheet resistance due to heat treatment, (f) lower sheet resistance and thus lower emissivity following heat treatment, and/or (g) improved haze characteristics following heat treatment. It has also been found that the provision of this tin oxide inclusive interlayer is also capable of significantly improving mechanical durability and haze characteristics of the coated article, compared to if the layer were not present.

[0012] These surprisingly results, which in certain example instances are associated with the use of the combination layer stack portion of glass . . . .  $\text{Si}_x\text{N}_y/\text{SnO}_2/\text{ZnO}/\text{Ag}$  . . . , are highly advantageous, since mechanical durability, higher visible transmission, lower emissivity, lower sheet resistance, reduced haze, and/or improved thermal stability are typically desired features in coated articles.

[0013] In certain example embodiments of this invention, there is provided a coated article comprising a coating supported by a glass substrate, the coating comprising: a first dielectric layer; a first infrared (IR) reflecting layer comprising silver located over at least the dielectric layer; a first layer comprising silicon nitride located over at least the first IR reflecting layer and the first dielectric layer; a first layer comprising tin oxide located over and contacting the first layer comprising silicon nitride; a first layer comprising zinc oxide located over and contacting the first layer comprising tin oxide, so that the first layer comprising tin oxide is located

between and contacting the first layer comprising silicon nitride and the first layer comprising zinc oxide; a second IR reflecting layer comprising silver located over and contacting the first layer comprising zinc oxide; and at least another dielectric layer located over at least the second IR reflecting layer.

**[0014]** In certain other example embodiments of this invention, there is provided a coated article comprising a coating supported by a glass substrate, the coating comprising from the glass substrate outwardly: a layer comprising silicon nitride; a layer comprising tin oxide located over and contacting the layer comprising silicon nitride; a layer comprising zinc oxide located over and contacting the layer comprising tin oxide, so that the layer comprising tin oxide is located between and contacting the layer comprising silicon nitride and the layer comprising zinc oxide; an infrared (IR) reflecting layer located over and contacting the layer comprising zinc oxide; and at least another dielectric layer located over at least the IR reflecting layer.

**[0015]** In certain other example embodiments of this invention, there is provided a coated article including: a coating supported by a glass substrate, wherein the coating comprises first and second IR reflecting layers comprising silver which are spaced apart from one another by at least one layer comprising tin oxide, and wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a sheet resistance increase of more than 0.1 ohms/square and/or a visible transmission decrease of more than 1% from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

**[0016]** In still further example embodiments of this invention, there is provided a coated article including: a coating supported by a glass substrate, wherein the coating comprises first and second IR reflecting layers comprising silver which are spaced apart from one another by at least one layer comprising tin oxide, and wherein the coated article is capable of being heat treated at a furnace temperature of about 650 degrees C for 12 minutes, and realizing at least one of the following due to such heat treatment: (a) a visible transmission that does not decrease between the 8 and 12 minute marks of such heat treatment; (b) a transmissive  $b^*$  value which does not change by more than 0.5 from the 8 minute mark to the 12 minute mark of such

heat treatment; and (c) a sheet resistance in units of ohms/square which does not increase from the 8 minute mark to the 12 minute mark of such heat treatment.

[0017] In other example embodiments of this invention, there is provided a coated article comprising a coating supported by a glass substrate, the coating comprising: a first dielectric layer; a first infrared (IR) reflecting layer comprising silver located over at least the dielectric layer; a first layer comprising silicon nitride located over at least the first IR reflecting layer and the first dielectric layer; a first layer comprising a metal oxide located over and contacting the first layer comprising silicon nitride; a first layer comprising zinc oxide located over and contacting the first layer comprising the metal oxide, so that the first layer comprising the metal oxide is located between and contacting the first layer comprising silicon nitride and the first layer comprising zinc oxide; a second IR reflecting layer comprising silver located over and contacting the first layer comprising zinc oxide; and at least another dielectric layer located over at least the second IR reflecting layer.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0018] FIGURE 1 is a cross sectional view of a coated article according to an example embodiment of this invention.

[0019] FIGURE 2 is graph comparing changes in visible transmission (Ill. C, 2 degree obs.) due to heat treatment for an example embodiment of this invention versus a Comparative Example (CE).

[0020] FIGURE 3 is graph comparing changes in transmissive b\* coloration (Ill. C, 2 degree obs.) due to heat treatment for an example embodiment of this invention versus the Comparative Example (CE).

[0021] FIGURE 4 is graph comparing changes in sheet resistance due to heat treatment for an example embodiment of this invention versus the Comparative Example (CE).

[0022] FIGURE 5 is graph comparing changes in transmitted haze due to heat treatment for an example embodiment of this invention versus the Comparative Example (CE).

**[0023]** FIGURES 6(a) and 6(b) are surface morphology images illustrating improved scratch resistance of an Example of this invention compared to a Comparative Example (CE).

#### DETAILED DESCRIPTION OF EXAMPLES OF THE INVENTION

**[0024]** Coated articles herein may be used in applications such as IG window units, vehicle windows, monolithic architectural windows, residential windows, and/or any other suitable application that includes single or multiple glass substrates.

**[0025]** In certain example embodiments of this invention, an interlayer comprising tin oxide or the like is provided under an infrared (IR) reflecting layer. In certain example embodiments, the interlayer comprising tin oxide is located between respective layers comprising silicon nitride and zinc oxide. Surprisingly, it has been found that the use of such a tin oxide inclusive interlayer results in significantly improved thermal stability, improved mechanical durability (e.g., scratch resistance) and/or improved haze characteristics. In certain example embodiments of this invention, improved mechanical durability, thermal stability and/or corrosion resistance for heat-treatable low-E coated articles can be realized when thermodynamically stable silver based layers are deposited, and the use of the tin oxide is believed to aid in providing such silver based layers even though the tin oxide is not in direct contact with the silver in certain example embodiments of this invention. It is believed that the tin oxide may reduce damage to the zinc oxide which may otherwise be caused by silicon nitride directly contacting the zinc oxide in certain instances.

**[0026]** For example, with regard to thermal stability, it has unexpectedly been found that the use of such a tin oxide inclusive interlayer results in a coated article which is capable of realizing one or more of: (a) less visible transmission shift due to heat treatment, (b) higher visible transmission following heat treatment; (c) less shifting of certain color value(s) due to heat treatment, (d) substantially neutral coloration following heat treatment; (e) more stable, or even decreasing, sheet resistance due to heat treatment, (f) lower sheet resistance and thus lower emissivity



following heat treatment, and/or (g) improved haze characteristics following heat treatment. Scratch resistance is also remarkably improved as shown in Figs. 6(a)-(b).

[0027] These surprisingly results, which in certain example instances are associated with the use of the combination layer stack portion of  $\text{Si}_x\text{N}_y/\text{SnO}_2/\text{ZnO}/\text{Ag}$ , are highly advantageous since mechanical durability, higher visible transmission, lower emissivity, lower sheet resistance, reduced haze, and/or improved thermal stability are typically desired features in coated articles.

[0028] In certain example embodiments of this invention, the coating includes a double-silver stack, although this invention is not so limited in all instances.

[0029] For example, in certain example embodiments of this invention, heat treated coated articles having multiple IR reflecting layers (e.g., two spaced apart silver based layers) are capable of realizing a sheet resistance ( $R_s$ ) of less than or equal to 3.0 (more preferably less than or equal to 2.5, even more preferably less than or equal to 2.1, and most preferably less than or equal to 2.0). In certain example embodiments, following heat treatment and as measured in monolithic form, coated articles herein are capable of realizing a visible transmission (III. C, 2 degree) of at least 75%, more preferably of at least 77%, and most preferably of at least 78%. Moreover, in certain example embodiments, following heat treatment and coupling to another glass substrate to form an IG window unit, IG window unit coated articles according to certain example embodiments of this invention are capable of realizing a visible transmission of at least 60%, more preferably of at least 65%, even more preferably of at least 66%, and in certain embodiments of at least 67%.

[0030] The terms "heat treatment" and "heat treating" as used herein mean heating the article to a temperature sufficient to achieve thermal tempering, heat bending, and/or heat strengthening of the glass inclusive article. This definition includes, for example, heating a coated article in an oven or furnace at a temperature of least about 580 degrees C, more preferably at least about 600 degrees C, for a sufficient period to allow tempering, bending, and/or heat strengthening. In certain instances, the HT may be for at least about 4 or 5 minutes.

[0031] Figure 1 is a side cross sectional view of a coated article according to an example non-limiting embodiment of this invention. The coated article includes

substrate 1 (e.g., clear, green, bronze, or blue-green glass substrate from about 1.0 to 10.0 mm thick, more preferably from about 1.0 mm to 3.5 mm thick), and coating (or layer system) 30 provided on the substrate 1 either directly or indirectly. The coating (or layer system) 30 includes: bottom dielectric layer 2 which may be of or include titanium oxide (e.g.,  $\text{TiO}_2$ ) or the like, dielectric silicon nitride layer 3 which may be  $\text{Si}_3\text{N}_4$ , of the Si-rich type for haze reduction, or of any other suitable stoichiometry in different embodiments of this invention, first lower contact layer 7 (which contacts IR reflecting layer 9), first conductive and preferably metallic infrared (IR) reflecting layer 9, first upper contact layer 11 (which contacts layer 9), dielectric layer 13 (which may be deposited in one or multiple steps in different embodiments of this invention), another silicon nitride layer 14, tin oxide inclusive interlayer 15, second lower contact layer 17 (which contacts IR reflecting layer 19), second conductive and preferably metallic IR reflecting layer 19, second upper contact layer 21 (which contacts layer 19), dielectric layer 23, and finally protective dielectric layer 25. The "contact" layers 7, 11, 17 and 21 each contact at least one IR reflecting layer (e.g., layer based on Ag). The aforesaid layers 2-25 make up low-E (i.e., low emissivity) coating 30 which is provided on glass or plastic substrate 1.

[0032] In monolithic instances, the coated article includes only one glass substrate 1 as illustrated in Fig. 1. However, monolithic coated articles herein may be used in devices such as laminated vehicle windshields, IG window units, and the like. A laminated vehicle window such as a windshield typically includes first and second glass substrates laminated to one another via a polymer based interlayer (e.g., see US 6,686,050, the disclosure of which is incorporated herein by reference). One of these substrates of the laminate may support coating 30 on an interior surface thereof in certain example embodiments. As for IG window units, an IG window unit may include two spaced apart substrates. An example IG window unit is illustrated and described, for example, in U.S. Patent No. 6,632,491, the disclosure of which is hereby incorporated herein by reference. An example IG window unit may include, for example, the coated glass substrate 1 shown in Fig. 1 coupled to another glass substrate via spacer(s), sealant(s) or the like with a gap being defined therebetween. This gap between the substrates in IG unit embodiments may in certain instances be filled with a gas such as argon (Ar). An example IG unit may comprise a pair of

spaced apart clear glass substrates each about 4 mm thick, one of which is coated with a coating 30 herein in certain example instances, where the gap between the substrates may be from about 5 to 30 mm, more preferably from about 10 to 20 mm, and most preferably about 16 mm. In certain example instances, the coating 30 may be provided on the interior surface of either substrate facing the gap.

[0033] Dielectric layer 2 is in direct contact with the glass substrate 1, and is optional. Dielectric layer 2 may be of or include  $\text{TiO}_x$  in certain example embodiments of this invention, where  $x$  is from 1.5 to 2.0, more preferably about 2.0.

[0034] Dielectric layers 3 and 14 may be of or include silicon nitride in certain embodiments of this invention. Silicon nitride layers 3 and 14 may, among other things, improve heat-treatability of the coated articles, e.g., such as thermal tempering or the like. The silicon nitride of layers 3 and/or 14 may be of the stoichiometric type (i.e.,  $\text{Si}_3\text{N}_4$ ), or alternatively of the Si-rich type in different embodiments of this invention. For example, Si-rich silicon nitride 3 (and/or 14) combined with zinc oxide and/or tin oxide under a silver based IR reflecting layer may permit the silver to be deposited (e.g., via sputtering or the like) in a manner which causes its sheet resistance to be lessened compared to if certain other material(s) were under the silver. Moreover, the presence of free Si in a Si-rich silicon nitride inclusive layer 3 may allow certain atoms such as sodium (Na) which migrate outwardly from the glass 1 during HT to be more efficiently stopped by the Si-rich silicon nitride inclusive layer before they can reach the silver and damage the same. Thus, it is believed that the oxidation caused by heat treatment allows visible transmission to increase, and that the Si-rich  $\text{Si}_x\text{N}_y$  in layer 3 can reduce the amount of damage done to the silver layer(s) during HT in certain example embodiments of this invention thereby allowing sheet resistance ( $R_s$ ) to decrease or remain about the same in a satisfactory manner.

[0035] In certain example embodiments, when Si-rich silicon nitride is used in layer 3 and/or 14, the Si-rich silicon nitride layer as deposited may be characterized by  $\text{Si}_x\text{N}_y$  layer(s), where  $x/y$  may be from 0.76 to 1.5, more preferably from 0.8 to 1.4, still more preferably from 0.85 to 1.2. Moreover, in certain example embodiments, before and/or after HT the Si-rich  $\text{Si}_x\text{N}_y$  layer(s) may have an index of refraction "n" of at least 2.05, more preferably of at least 2.07, and sometimes at least 2.10 (e.g., 632

nm) (note: stoichiometric  $\text{Si}_3\text{N}_4$  which may also be used has an index "n" of 2.02-2.04). In certain example embodiments, it has surprisingly been found that improved thermal stability is especially realizable when the Si-rich  $\text{Si}_x\text{N}_y$  layer(s) as deposited has an index of refraction "n" of at least 2.10, more preferably of at least 2.20, and most preferably from 2.2 to 2.4. Also, the Si-rich  $\text{Si}_x\text{N}_y$  layer in certain example embodiments may have an extinction coefficient "k" of at least 0.001, more preferably of at least 0.003 (note: stoichiometric  $\text{Si}_3\text{N}_4$  has an extinction coefficient "k" of effectively 0). Again, in certain example embodiments, it has surprisingly been found that improved thermal stability can be realized when "k" for the Si-rich  $\text{Si}_x\text{N}_y$  layer(s) is from 0.001 to 0.05 as deposited (550 nm). It is noted that n and k tend to drop due to heat treatment.

[0036] Any and/or all of the silicon nitride layers discussed herein may be doped with other materials such as stainless steel or aluminum in certain example embodiments of this invention. For example, any and/or all silicon nitride layers discussed herein may optionally include from about 0-15% aluminum, more preferably from about 1 to 10% aluminum, in certain example embodiments of this invention. The silicon nitride may be deposited by sputtering a target of Si or SiAl in certain embodiments of this invention.

[0037] Infrared (IR) reflecting layers 9 and 19 are preferably substantially or entirely metallic and/or conductive, and may comprise or consist essentially of silver (Ag), gold, or any other suitable IR reflecting material. IR reflecting layers 9 and 19 help allow the coating to have low-E and/or good solar control characteristics. The IR reflecting layers may, however, be slightly oxidized in certain embodiments of this invention.

[0038] The upper contact layers 11 and 21 may be of or include nickel (Ni) oxide, chromium/chrome (Cr) oxide, or a nickel alloy oxide such as nickel chrome oxide ( $\text{NiCrO}_x$ ), or other suitable material(s), in certain example embodiments of this invention. The use of, for example,  $\text{NiCrO}_x$  in these layers (11 and/or 21) allows durability to be improved. The  $\text{NiCrO}_x$  of layers 11 and/or 21 may be fully oxidized in certain embodiments of this invention (i.e., fully stoichiometric), or alternatively may only be partially oxidized. In certain instances, the  $\text{NiCrO}_x$  layers 11 and/or 21

may be at least about 50% oxidized. Contact layers 11 and/or 21 (e.g., of or including an oxide of Ni and/or Cr) may or may not be oxidation graded in different embodiments of this invention. Oxidation grading means that the degree of oxidation in the layer changes throughout the thickness of the layer so that for example a contact layer may be graded so as to be less oxidized at the contact interface with the immediately adjacent IR reflecting layer than at a portion of the contact layer(s) further or more/most distant from the immediately adjacent IR reflecting layer. Descriptions of various types of oxidation graded contact layers are set forth in U.S. Patent No. 6,576,349, the disclosure of which is hereby incorporated herein by reference. Contact layers 11 and/or 21 (e.g., of or including an oxide of Ni and/or Cr) may or may not be continuous in different embodiments of this invention across the entire IR reflecting layer.

[0039] Dielectric layer 13 may be of or include tin oxide in certain example embodiments of this invention. However, as with other layers herein, other materials may be used in different instances.

[0040] Lower contact layers 7 and/or 17 in certain embodiments of this invention are of or include zinc oxide (e.g., ZnO). The zinc oxide of layers 7 and 17 may contain other materials as well such as Al (e.g., to form  $\text{ZnAlO}_x$ ). For example, in certain example embodiments of this invention, one or more of zinc oxide layers 7, 17 may be doped with from about 1 to 10% Al, more preferably from about 1 to 5% Al, and most preferably about 1 to 4% Al.

[0041] Interlayer 15 of or including tin oxide is provided under IR reflecting layer 19 so as to be located between silicon nitride layer 14 and zinc oxide layer 17. Surprisingly, as explained above, it has been found that the use of such a tin oxide inclusive interlayer 15 results in numerous improvements compared to a situation where the layer is not provided. For example, it has been found that the use of such a tin oxide inclusive interlayer 15 results in a coated article which is capable of realizing: (a) less visible transmission shift due to heat treatment, (b) higher visible transmission following heat treatment; (c) less shifting of certain color value(s) due to heat treatment, (d) substantially neutral coloration following heat treatment; (e) more stable, or even decreasing, sheet resistance due to heat treatment, (f) lower sheet

resistance and thus lower emissivity following heat treatment, (g) improved haze characteristics following heat treatment, and/or (h) improved mechanical durability such as scratch resistance before and/or after heat treatment. Thus, in certain example embodiments of this invention, coated articles may be taken to higher temperatures during heat treatment and/or for longer times without suffering undesirable significant transmission drops and/or increases in sheet resistance. In certain alternative embodiments, it is possible to dope the tin oxide of layer 15 with other materials such as Al, Zn or the like. Alternatively, other metal oxide(s) may be used for layer 15 in certain instances.

[0042] Dielectric layer 23 may be of or include tin oxide in certain example embodiments of this invention. However, layer 23 is optional and need not be provided in certain example embodiments of this invention. Dielectric layer 25, which may be an overcoat in certain example instances, may be of or include silicon nitride (e.g.,  $\text{Si}_3\text{N}_4$ ) or any other suitable material in certain example embodiments of this invention. Optionally, other layers may be provided above layer 25. Layer 25 is provided for durability purposes, and to protect the underlying layers during heat treatment and/or environmental use. In certain example embodiments, layer 25 may have an index of refraction (n) of from about 1.9 to 2.2, more preferably from about 1.95 to 2.05.

[0043] Other layer(s) below or above the illustrated coating may also be provided. Thus, while the layer system or coating is "on" or "supported by" substrate 1 (directly or indirectly), other layer(s) may be provided therebetween. Thus, for example, the coating of Fig. 1 may be considered "on" and "supported by" the substrate 1 even if other layer(s) are provided between layer 2 and substrate 1. Moreover, certain layers of the illustrated coating may be removed in certain embodiments, while others may be added between the various layers or the various layer(s) may be split with other layer(s) added between the split sections in other embodiments of this invention without departing from the overall spirit of certain embodiments of this invention.

[0044] While various thicknesses and materials may be used in layers in different embodiments of this invention, example thicknesses and materials for the

respective layers on the glass substrate 1 in the Fig. 1 embodiment are as follows, from the glass substrate outwardly:

Example Materials/Thicknesses; Fig. 1 Embodiment

Layer	Preferred Range (Å)	More Preferred (Å)	Example (Å)
Glass (1-10 mm thick)			
TiO <sub>2</sub> (layer 2)	10-120 Å	20-80 Å	33 Å
Si <sub>x</sub> N <sub>y</sub> (layer 3)	40-450 Å	70-300 Å	110 Å
ZnO <sub>x</sub> (layer 7)	10-300 Å	40-150 Å	100 Å
Ag (layer 9)	50-250 Å	80-120 Å	107 Å
NiCrO <sub>x</sub> (layer 11)	10-100 Å	12-40 Å	18 Å
SnO <sub>2</sub> (layer 13)	0-1,000 Å	200-700 Å	382 Å
Si <sub>x</sub> N <sub>y</sub> (layer 14)	50-450 Å	80-200 Å	110 Å
SnO <sub>2</sub> (layer 15)	30-250 Å	50-200 Å	100 Å
ZnO <sub>x</sub> (layer 17)	10-300 Å	40-150 Å	100 Å
Ag (layer 19)	50-250 Å	80-220 Å	159 Å
NiCrO <sub>x</sub> (layer 21)	10-100 Å	20-45 Å	36 Å
SnO <sub>2</sub> (layer 23)	0-750 Å	40-200 Å	100 Å
Si <sub>3</sub> N <sub>4</sub> (layer 25)	0-750 Å	80-320 Å	193 Å

[0045] In certain example embodiments of this invention, coated articles herein may have the following optical and solar characteristics set forth in Table 2 when measured monolithically (before any optional HT). The sheet resistances (R<sub>s</sub>) herein take into account all IR reflecting layers (e.g., silver layers 9, 19).

Characteristic	Optical/Solar Characteristics (Monolithic; pre-HT)		
	General	More Preferred	Most Preferred
R <sub>s</sub> (ohms/sq.):	<= 5.0	<= 4.0	<= 3.0
E <sub>n</sub> :	<= 0.07	<= 0.04	<= 0.03
T <sub>vis</sub> (Ill. C 2°):	>= 70%	>= 74%	>= 75%

[0046] In certain example embodiments, coated articles herein may have the following characteristics, measured monolithically for example, after heat treatment (HT):

Optical/Solar Characteristics (Monolithic; post-HT)			
Characteristic	General	More Preferred	Most Preferred
$R_s$ (ohms/sq.):	$\leq 3.0$	$\leq 2.5$	$\leq 2.1$ (or $\leq 2.0$ )
$E_n$ :	$\leq 0.07$	$\leq 0.04$	$\leq 0.03$
$T_{vis}$ (Ill. C 2°):	$\geq 75\%$	$\geq 77\%$	$\geq 78\%$
Transmitted Haze:	$\leq 0.6$	$\leq 0.5$	$\leq 0.4$

[0047] Moreover, in certain example laminated embodiments of this invention, coated articles herein which have been heat treated to an extend sufficient for tempering, and which have been coupled to another glass substrate to form an IG unit, may have the following IG unit optical/solar characteristics.

Example Optical Characteristics (IG Unit: post-HT)

Characteristic	General	More Preferred
$T_{vis}$ (or TY)(Ill. C 2°):	$\geq 60\%$	$\geq 69\%$
$a^*_t$ (Ill. C 2°):	-6 to +1.0	-5 to 0.0
$b^*_t$ (Ill. C 2°):	-2.0 to +8.0	0.0 to 4.0
$L^*$ (Ill. C 2°):	80-95	84-95
$R_fY$ (Ill. C, 2 deg.):	1 to 13%	1 to 12%
$a^*_f$ (Ill. C, 2°):	-5.0 to +2.0	-4.0 to +0.5
$b^*_f$ (Ill. C, 2°):	-14.0 to +10.0	-4.0 to +3.5
$L^*$ (Ill. C 2°):	30-45	33-41
$R_gY$ (Ill. C, 2 deg.):	1 to 12%	1 to 10%
$a^*_g$ (Ill. C, 2°):	-5.0 to +2.0	-2.5 to +0.5
$b^*_g$ (Ill. C, 2°):	-10.0 to +10.0	-5.0 to 0
$L^*$ (Ill. C 2°):	30-40	33-38
SHGC (surface 2):	$\leq 0.42$	$\leq 0.38$
SHGC (surface 3):	$\leq 0.47$	$\leq 0.45$

[0048] The following examples are provided for purposes of example only, and are not intended to be limiting unless specifically claimed.



## EXAMPLES

[0049] The following Examples were made via sputtering on 6 mm thick clear glass substrates so as to have approximately the layer stacks set forth below. Example 1 is according to an example embodiment of this invention as shown in Fig. 1, whereas the Comparative Example is provided for purposes of comparison. The thicknesses are in units of angstroms (Å) and are approximations.

Layer	Comparative Example	Example 1
Glass Substrate		
TiO <sub>2</sub>	33.1	33.1
Si <sub>3</sub> N <sub>4</sub>	110	110
ZnO	100	100
Ag	107	107
NiCrO <sub>x</sub>	36.5	18.3
SnO <sub>2</sub>	482.7	382.7
Si <sub>3</sub> N <sub>4</sub>	110	110
SnO <sub>2</sub>	0	100
ZnO	100	100
Ag	159.5	159.5
NiCrO <sub>x</sub>	36.5	36.5
SnO <sub>2</sub>	100	100
Si <sub>3</sub> N <sub>4</sub>	193.4	193.4

[0050] It can be seen from the above that Example 1 and the Comparative Example are similar, except the tin oxide interlayer 15 is provided in Example 1 but is not in the Comparative Example. After being sputter deposited onto the glass substrates, the Example coated articles were heat treated in a manner sufficient for tempering.

[0051] Figs. 2-5 compare Example 1 (IMP) to the Comparative Example (STD) with regard to thermal stability behavior/characteristics during and after heat treatments. Figs. 2-5 are based on monolithic measurements, and furnace exposure time in minutes at about 650 degrees C. Of course, during heat treatment, the coated articles need not be heat treated for as long as is shown in Figs. 2-5; Figs. 2-5 illustrate lengthy heat treatment at high temperature in order to emphasize certain advantages of certain example embodiments of this invention.

[0052] Fig. 2 illustrates that visible transmission for the Comparative Example (STD) significantly dropped during heat treatment, whereas the visible transmission of Example 1 (IMP) did not. Thus, it can be seen that the provision of the tin oxide inclusive interlayer 15 in the coated article of Example 1 surprisingly resulted in less visible transmission shift during heat treatment, and is also capable of allowing higher visible transmission in the post-HT coated article.

[0053] Fig. 3 illustrates that transmissive  $b^*$  coloration for the Comparative Example (STD) significantly changed (i.e., from about 0.7 to almost -1.0) during heat treatment, whereas the  $b^*$  value for Example 1 (IMP) did not shift as much. Thus, it can be seen that the provision of the tin oxide inclusive interlayer 15 in the coated article of Example 1 surprisingly resulted in less transmissive  $b^*$  color shift during heat treatment, and is also capable of allowing more neutral  $b^*$  coloration in the post-HT coated article.

[0054] Fig. 4 illustrates that sheet resistance ( $R_s$ ) of the Comparative Example (STD) significantly increased during heat treatment, whereas the sheet resistance of Example 1 (IMP) did not. Thus, it can be seen that the provision of the tin oxide inclusive interlayer 15 in the coated article of Example 1 surprisingly resulted in less sheet resistance increase during heat treatment, and is also capable of allowing improved (i.e., lower) sheet resistance in the post-HT coated article.

[0055] Fig. 5 illustrates that transmitted haze of the Comparative Example (STD) significantly increased much more than did that of Example 1 (IMP). Thus, it can be seen that the provision of the tin oxide inclusive interlayer 15 in the coated article of Example 1 surprisingly resulted in improved haze characteristics in the post-HT coated article.

[0056] It can be seen from Figs. 2-5 that coated articles according to certain example embodiments of this invention are capable of being heat treated at a furnace temperature of about 650 degrees C for 18 minutes, and realizing at least one of the following due to such heat treatment: (a) a visible transmission that does not decrease by more than 1% due to such heat treatment from the 8 minute mark to the 18 minute mark, and which preferably does not decrease at all due to such heat treatment from the 8 minute mark to the 18 minute mark; (b) a transmissive  $b^*$  value which does not

change by more than 1.0 from the 8 minute mark to the 18 minute mark, more preferably does not change by more than 0.5, and most preferably does not change by more than 0.3 due to such heat treatment from the 8 minute mark to the 18 minute mark; (c) a sheet resistance in units of ohms/square which does not increase by more than 0.1 due to such heat treatment from the 8 minute mark to the 18 minute mark, and which preferably does not increase at all due to such heat treatment from the 8 minute mark to the 18 minute mark; and (d) a transmitted haze value which does not increase by more than 0.5 due to such heat treatment from the 8 minute mark to the 18 minute mark, and which preferably is no greater than about 0.5 after such heat treatment measured monolithically.

[0057] In certain other example embodiments of this invention, coated articles with two silver based layers are capable of being heat treated at a furnace temperature of about 650 degrees C for 12 minutes, and realizing at least one of the following due to such heat treatment: (a) a visible transmission that does not decrease between the 8 and 12 minute marks of such heat treatment; (b) a transmissive  $b^*$  value which does not change by more than 1.0, more preferably does not change by more than 0.5, and most preferably does not change by more than 0.3 from the 8 minute mark to the 12 minute mark of such heat treatment; (c) a sheet resistance in units of ohms/square which does not increase from the 8 minute mark to the 12 minute mark of such heat treatment.

[0058] In view of Figs. 2-5 discussed above, example advantage and unexpected results associated with certain example embodiments of this invention are clear.

[0059] Figs. 6(a)-6(b) illustrate the surprisingly improved scratch resistance characteristics associated with certain example embodiments of this invention. Fig. 6(a) is a surface morphology image of scratches for the Comparative Example, whereas Fig. 6(b) is a surface morphology image of scratches for Example 1. It can be seen that Example 1 was much less susceptible to scratching than was the Comparative Example. In particular, the Comparative Example in Fig. 6(a) realized much taller features compared to Example 1 in Fig. 6(b) (about 6,000 Å compared to about 3,000 Å). Moreover, the Comparative Example in Fig. 6(a) realized much

wider features compared to Example 1 in Fig. 6(b). These mechanical durability problems associated with the Comparative Example, shown in Fig. 6(a), often result in delamination which of course is undesirable. In contrast, the improved features of Example 1 shown in Fig. 6(b) do not result in delamination, thereby evidencing the significantly improved mechanical durability associated with certain example embodiment of this invention.

**[0060]** It is noted that before and after heat treatment for about eight minutes at a furnace temperature of about 650 degrees C, the coated article of Example 1 had the following characteristics, measured monolithically.

Example 1 (Monolithic, before/after HT)

Characteristic	pre-HT	Post-HT
$T_{vis}$ (or TY)(Ill. C 2°):	72.82%	78.53%
$a^*_t$ (Ill. C 2°):	-2.96	-1.79
$b^*_t$ (Ill. C 2°):	2.49	0.02
$R_fY$ (Ill. C, 2 deg.):	6.56%	5.97%
$a^*_f$ (Ill. C, 2°):	-6.75	-7.99
$b^*_f$ (Ill. C, 2°):	9.89	7.20
$L^*$ (Ill. C 2°):	30.77	29.35
$R_gY$ (Ill. C, 2 deg.):	7.21%	5.94%
$a^*_g$ (Ill. C, 2°):	-1.31	-1.99
$b^*_g$ (Ill. C, 2°):	0.79	-1.53
$L^*$ (Ill. C 2°):	32.29	29.26
$R_s$ (ohms/square):	2.68	2.04
Haze:	0.15	0.12

**[0061]** While the invention has been described in connection with what is presently considered to be the most practical and preferred embodiment, it is to be understood that the invention is not to be limited to the disclosed embodiment, but on the contrary, is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the appended claims.

## CLAIMS

1. A coated article comprising a coating supported by a glass substrate, the coating comprising:
  - a first dielectric layer;
  - a first infrared (IR) reflecting layer comprising silver located over at least the dielectric layer;
  - a first layer comprising silicon nitride located over at least the first IR reflecting layer and the first dielectric layer;
  - a first layer comprising tin oxide located over and contacting the first layer comprising silicon nitride;
  - a first layer comprising zinc oxide located over and contacting the first layer comprising tin oxide, so that the first layer comprising tin oxide is located between and contacting the first layer comprising silicon nitride and the first layer comprising zinc oxide;
  - a second IR reflecting layer comprising silver located over and contacting the first layer comprising zinc oxide; and
  - at least another dielectric layer located over at least the second IR reflecting layer.
2. The coated article of claim 1, further comprising a second layer comprising zinc oxide that is located under and contacting the first IR reflecting layer, and wherein at least one of the first and second layers comprising zinc oxide further comprises aluminum.
3. The coated article of claim 1, wherein the coated article is heat treated.
4. The coated article of claim 1, further comprising a second layer comprising tin oxide located under and contacting the first layer comprising silicon nitride.

5. The coated article of claim 1, wherein the first dielectric layer comprises at least one of silicon nitride and titanium oxide
6. The coated article of claim 1, wherein the first dielectric layer comprises silicon nitride, and said another dielectric layer also comprises silicon nitride.
7. The coated article of claim 1, wherein the first layer comprising silicon nitride is Si-rich so as to be represented by  $\text{Si}_x\text{N}_y$ , where  $x/y$  is from 0.8 to 1.4.
8. The coated article of claim 1, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 75% and a sheet resistance ( $R_s$ ) of less than or equal to 3.0 ohms/square.
9. The coated article of claim 1, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 77% and a sheet resistance ( $R_s$ ) of less than or equal to 2.5 ohms/square.
10. The coated article of claim 1, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 78% and a sheet resistance ( $R_s$ ) of less than or equal to 2.1 ohms/square.
11. The coated article of claim 1, wherein the coated article is an IG window unit having a visible transmission of at least 60%, and a SHGC value of less than or equal to 0.40.

12. A coated article comprising a coating supported by a glass substrate, the coating comprising from the glass substrate outwardly:

a layer comprising silicon nitride;

a layer comprising tin oxide located over and contacting the layer comprising silicon nitride;

a layer comprising zinc oxide located over and contacting the layer comprising tin oxide, so that the layer comprising tin oxide is located between and contacting the layer comprising silicon nitride and the layer comprising zinc oxide;

an infrared (IR) reflecting layer located over and contacting the layer comprising zinc oxide; and

at least another dielectric layer located over at least the IR reflecting layer.

13. The coated article of claim 12, further comprising another IR reflecting layer and another layer comprising zinc oxide, wherein the another IR reflecting layer is located directly on and contacting the another layer comprising zinc oxide.

14. The coated article of claim 12, wherein the coated article is heat treated.

15. The coated article of claim 12, further comprising another layer comprising tin oxide located under and contacting the layer comprising silicon nitride.

16. The coated article of claim 12, wherein said at least another dielectric layer comprises at least one of silicon nitride and tin oxide.

17. The coated article of claim 12, wherein the layer comprising silicon nitride is Si-rich so as to be represented by  $\text{Si}_x\text{N}_y$ , where  $x/y$  is from 0.8 to 1.4.

18. The coated article of claim 12, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 75% and a sheet resistance ( $R_s$ ) of less than or equal to 3.0 ohms/square.

19. The coated article of claim 12, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 77% and a sheet resistance ( $R_s$ ) of less than or equal to 2.5 ohms/square.

20. The coated article of claim 12, wherein the coated article comprises a heat treated glass substrate which supports the coating, and when measured monolithically following heat treatment has a visible transmission of at least 78% and a sheet resistance ( $R_s$ ) of less than or equal to 2.1 ohms/square.

21. The coated article of claim 12, wherein the coated article is an IG window unit having a visible transmission of at least 60%, and a SHGC value of less than or equal to 0.40.

22. A coated article including a coating supported by a glass substrate, the coating comprising from the glass substrate outwardly:

first and second IR reflecting layers comprising silver;

at least one of said IR reflecting layers being provided directly on and contacting a layer comprising zinc oxide,

wherein said layer comprising zinc oxide is located directly on and contacting a layer comprising tin oxide; and

wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a visible



transmission decrease of more than 1% from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

23. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing any visible transmission decrease from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

24. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a visible b\* color value shift of more than 1.0 from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

25. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a visible b\* color value shift of more than 0.5 from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

26. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a visible b\* color value shift of more than 0.5 from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

27. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a sheet resistance increase of more than 0.1 ohms/square from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

28. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a sheet resistance increase from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

29. The coated article of claim 22, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a transmitted haze value of more than 0.5 following such heat treatment.

30. A coated article including:

a coating supported by a glass substrate, wherein the coating comprises first and second IR reflecting layers comprising silver which are spaced apart from one another by at least one layer comprising tin oxide, and

wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a sheet resistance increase of more than 0.1 ohms/square from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

31. The coated article of claim 30, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a sheet resistance increase from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically.

32. The coated article of claim 30, wherein the coated article is capable of being heat treated for 18 minutes at a furnace temperature of about 650 degrees C without realizing a visible transmission decrease of more than 1% from the 8 minute mark to the 18 minute mark of such heat treatment, measured monolithically, due to such heat treatment.

33. The coated article of claim 30, wherein said layer comprising tin oxide is located between and contacting a layer comprising silicon nitride and a layer comprising zinc oxide.

34. The coated article of claim 33, wherein one of said IR reflecting layers is located on and contacting said layer comprising zinc oxide.

35. A coated article including:  
a coating supported by a glass substrate, wherein the coating comprises first and second IR reflecting layers comprising silver which are spaced apart from one another by at least one layer comprising tin oxide, and  
wherein the coated article is capable of being heat treated at a furnace temperature of about 650 degrees C for 12 minutes, and realizing at least one of the following due to such heat treatment: (a) a visible transmission that does not decrease between the 8 and 12 minute marks of such heat treatment; (b) a transmissive  $b^*$  value which does not change by more than 0.5 from the 8 minute mark to the 12 minute mark of such heat treatment; and (c) a sheet resistance in units of ohms/square which does not increase from the 8 minute mark to the 12 minute mark of such heat treatment.

36. The coated article of claim 35, wherein said layer comprising tin oxide is located between and contacting a layer comprising silicon nitride and a layer comprising zinc oxide.

37. A coated article comprising a coating supported by a glass substrate, the coating comprising:  
a first dielectric layer;  
a first infrared (IR) reflecting layer comprising silver located over at

least the dielectric layer;

a first layer comprising silicon nitride located over at least the first IR reflecting layer and the first dielectric layer;

a first layer comprising a metal oxide located over and contacting the first layer comprising silicon nitride;

a first layer comprising zinc oxide located over and contacting the first layer comprising the metal oxide, so that the first layer comprising the metal oxide is located between and contacting the first layer comprising silicon nitride and the first layer comprising zinc oxide;

a second IR reflecting layer comprising silver located over and contacting the first layer comprising zinc oxide; and

at least another dielectric layer located over at least the second IR reflecting layer.

38. The coated article of claim 37, further comprising a second layer comprising zinc oxide that is located under and contacting the first IR reflecting layer, and wherein at least one of the first and second layers comprising zinc oxide further comprises aluminum.

39. The coated article of claim 37, wherein the coated article is heat treated.

40. The coated article of claim 37, wherein the layer comprising the metal oxide is a layer consisting essentially of tin oxide.

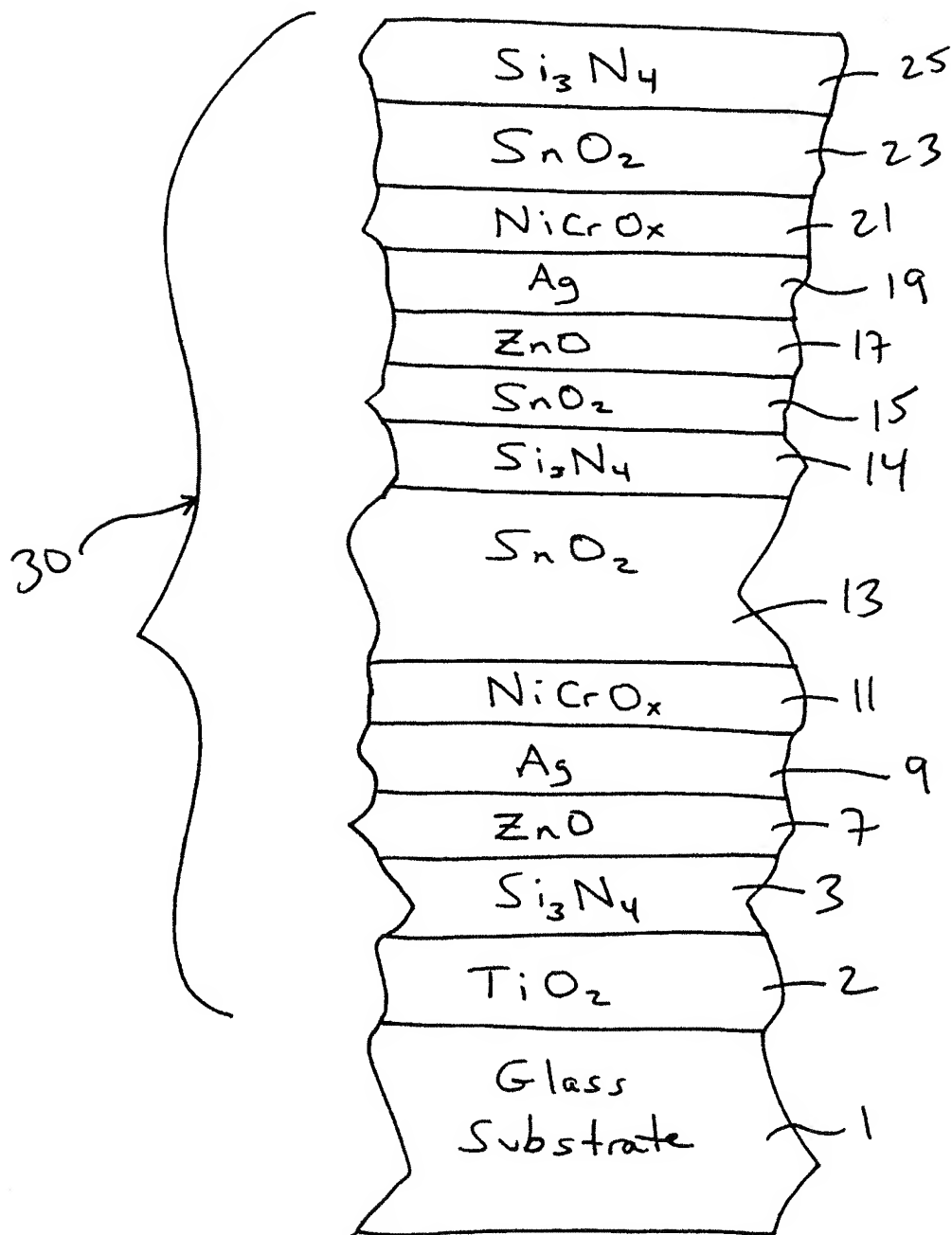


Fig. 1

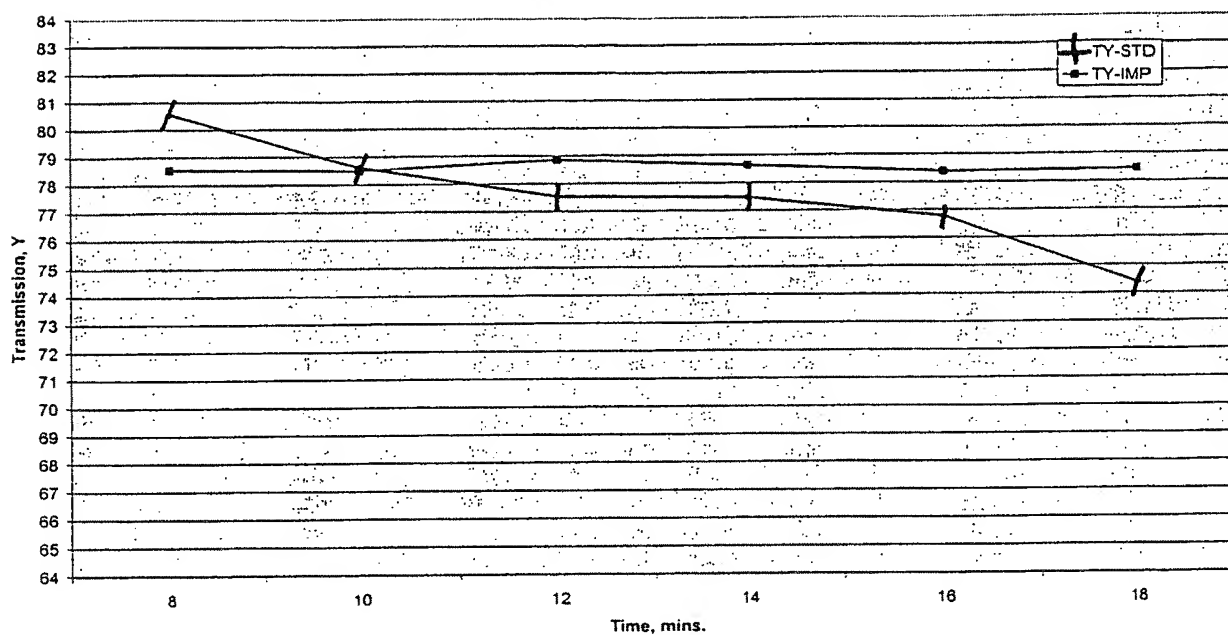


Fig. 2

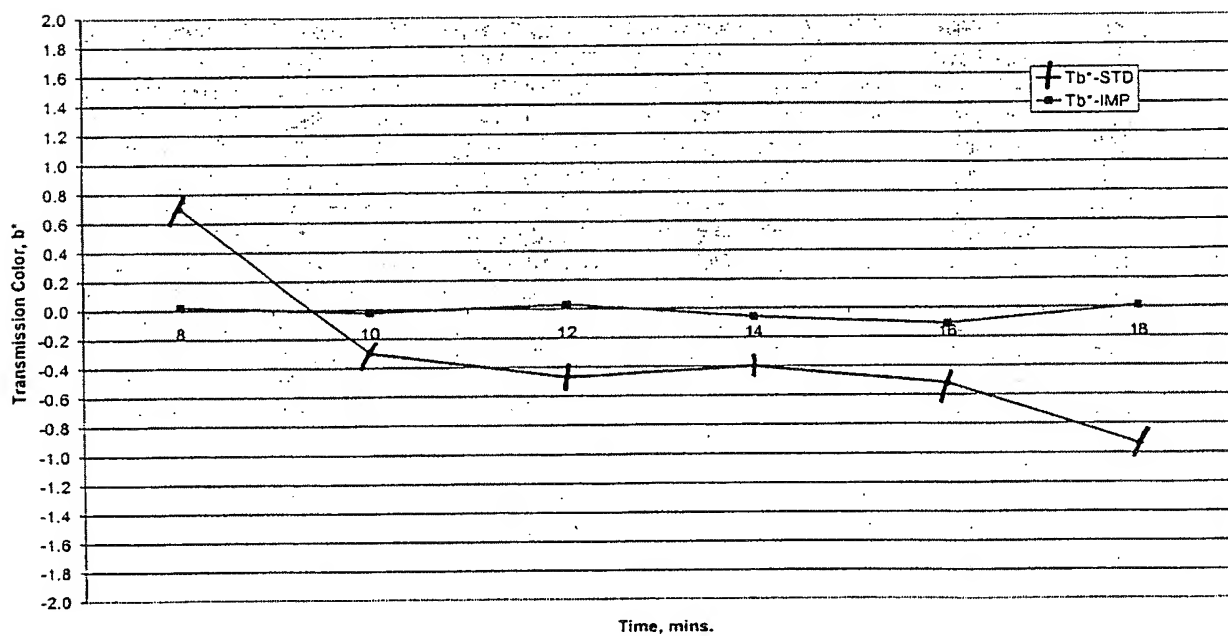
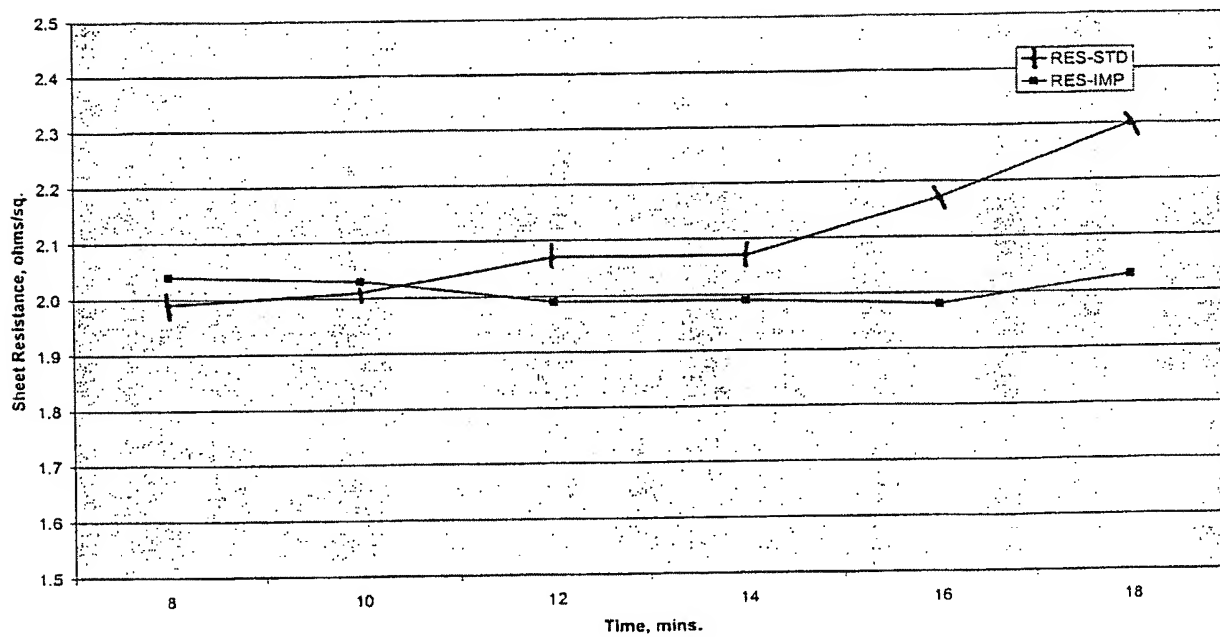
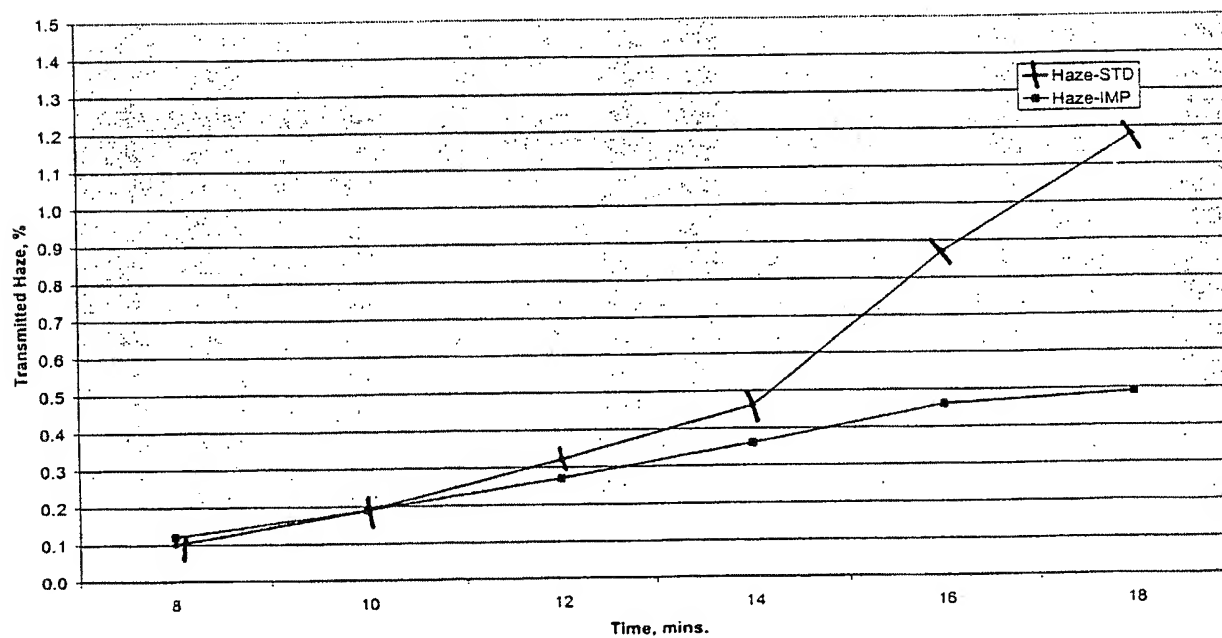
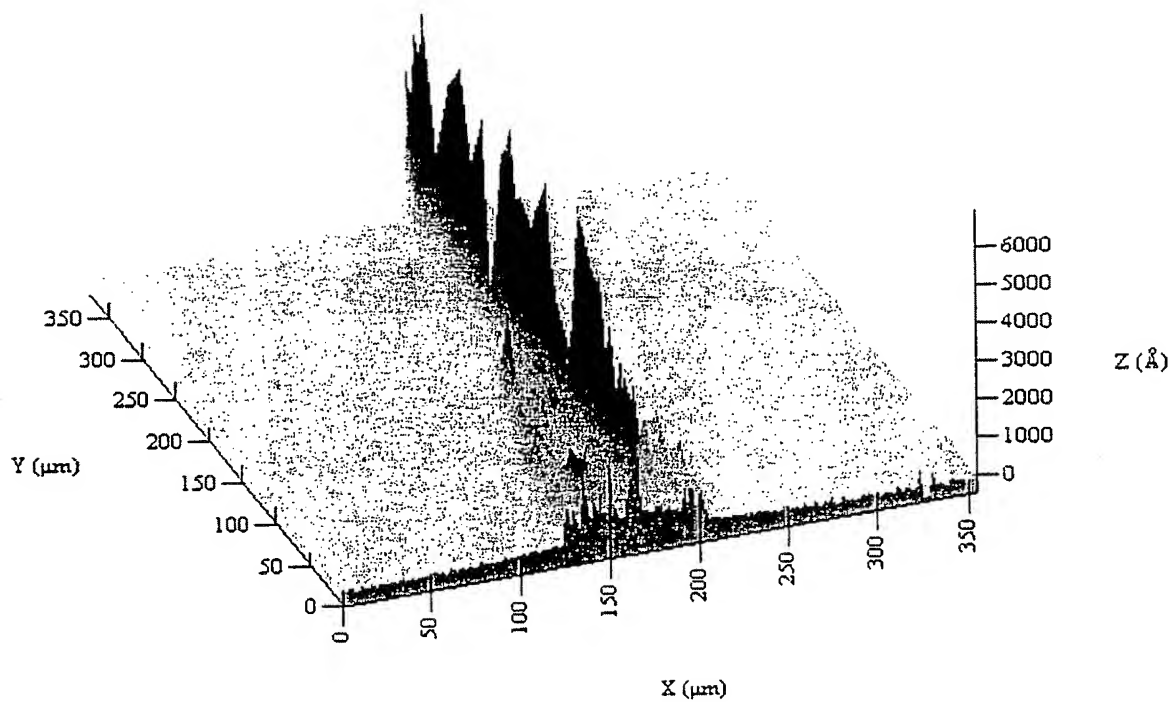
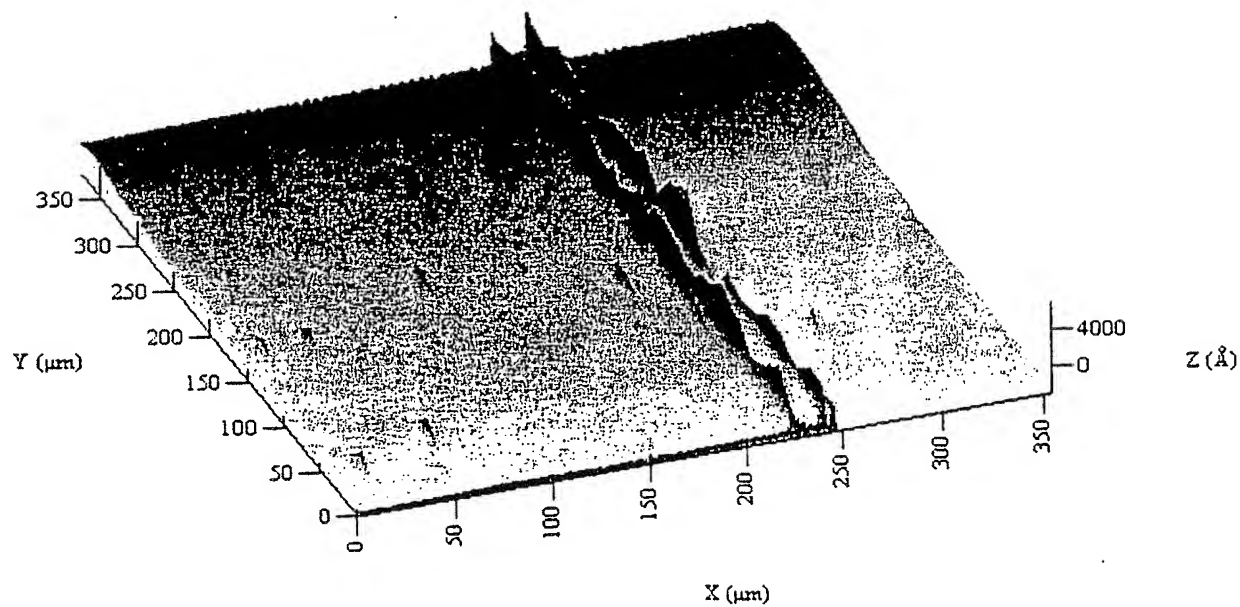


Fig. 3

Fig. 4Fig. 5

Fig. 6(a)Fig. 6(b)



## INTERNATIONAL SEARCH REPORT

Internal Application No

PCT/US2005/006060

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C03C17/36

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C03C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2004/005467 A1 (NEUMAN GEORGE ET AL) 8 January 2004 (2004-01-08) example 1 -----	1-11
A	US 2003/194570 A1 (LINGLE PHILIP J ET AL) 16 October 2003 (2003-10-16) abstract -----	1-11
A	US 2002/192474 A1 (LINGLE PHILIP J) 19 December 2002 (2002-12-19) example 1 -----	1-11
A	US 6 632 491 B1 (THOMSEN SCOTT V ET AL) 14 October 2003 (2003-10-14) figures 5,6 -----	1-11
	-/--	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

## \* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

28 June 2005

Date of mailing of the international search report

06/07/2005

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## INTERNATIONAL SEARCH REPORT

International Application No

PCT/US2005/006060

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2002/045037 A1 (BOIRE PHILIPPE ET AL) 18 April 2002 (2002-04-18) table 3 -----	1-11
A	US 2003/150711 A1 (LAIRD RONALD E) 14 August 2003 (2003-08-14) figures 1,3,4 -----	1-11
A	FR 2 781 789 A (SAINT GOBAIN VITRAGE) 4 February 2000 (2000-02-04) example 2 -----	1-11
A	US 6 355 334 B1 (RONDEAU V&EACUTE ET AL) 12 March 2002 (2002-03-12) examples -----	1-11

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US2005/006060

## Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2. ☒ Claims Nos.: 12-40  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:  
see FURTHER INFORMATION sheet PCT/ISA/210
  
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
  
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
  
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
  
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

Continuation of Box II.2

Claims Nos.: 12-40

Claims 12 to 40 cover embodiments which fundamentally differ from the embodiment according to claims 1 to 11. The embodiment according to claims 1 to 11 is clearly supported by example 1 of the description, whereas the embodiments according to claims 12 to 40 are not. These claims therefore lack clarity or suffer from an insufficiency in disclosure in the sense of Art. 5 or 6 PCT. The nature of this insufficiency is such that no meaningful search is possible.

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.5), should the problems which led to the Article 17(2) declaration be overcome.

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/US2005/006060

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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			US 2004101694 A1 27-05-2004
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